

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO24375	Receipt Dates from 6/4/2014 to 6/4/2014	All Line Item Types
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[illegible]

B I L L O F L A D I N G

No: PEC 880090

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 03Jun14 at 13:49 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (0)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-5200 Fax: 16136325246

B I L L O F L A D I N G

1) Our Order PEC-687471- 1 Your PO # 24375
Part # INCOMING 3 WEEKS Rel #
ALUMINUM FLAT BAR 6061-T6511
.187" x 4.00" X 144.0000"

BACK ORDER

2) Our Order PEC-687471- 2 Your PO # 24375
ALUMINUM FLAT BAR 6061-T6511
.50" x 2.00" X 144.0000"

Heat Number Tag No
167286-5 297635

Quantity PCS Wt LBS
12 FT 1 14

3) Our Order PEC-687471- 3 Your PO # 24375
ALUMINUM FLAT BAR 6061-T6511
.50" X 6.00" X 144.0000"

Heat Number Tag No
166641-5 297636

Quantity PCS Wt LBS
12 FT 1 42

4) Our Order PEC-687471- 4 Your PO # 24375
ALUMINUM FLAT BAR 6061-T6511
.750" X 1.50" X 144.0000"

Heat Number Tag No
404042-2 297637

Quantity PCS Wt LBS
48 FT 4 64

5) Our Order PEC-687471- 5 Your PO # 24375
ALUMINUM FLAT BAR 6061-T6511
1.250" x 2.00" X 144.0000"

Heat Number Tag No

Quantity PCS Wt LBS

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 880090

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 03Jun14 at 13:49 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (0)
DART AEROSPACE

===== B I L L O F L A D I N G =====
166014-4 297638 36 FT 3 106

6) Our Order PEC-687471- 6 Your PO # 24375
ALUMINUM SQUARE BAR 6061-T6511
2.00" X 144.0000"

MTR

Heat Number Tag No Quantity PCS Wt LBS
Z00653026 297639 36 FT 3 170

TOTAL: Tags 5 PCS 12 LBS 396

Heat Number

*** Chemical Analysis ***

166014-4
166641-5
167286-5
404042-2
Z00653026

SP14-6-4.

SHIP WITH 687468

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH
MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL GW 426 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

Page: 2Continued

ALUMINUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

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REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 880090

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 03Jun14 at 13:49 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (0)
DART AEROSPACE

B I L L O F L A D I N G

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 3 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
50" x 2.00" x 144.0000"
PART NO.

PO/REL 24375

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-880090-002

3Jun14
Pg 1/1

Certificate of Mill Test Results



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
http://www.extrudex.com

MILL TEST ASTM B221

BILL TO THYSSENKRUPP MATERIALS NA	CERT CODE: 1	0.76	DIE NUMBER S	2221	DATE OF SHIPMENT Apr/10/2014	EXTRUDEX ORDER NO. 167286	MANIFEST NO. 305775
SHIP TO THYSSENKRUPP MATERIALS NA	CUSTOMER PO PEC-256839		ALLOY 6061	TEMPER T6511	SALESMAN FORBES DODWELL	MADE IN CANADA	
SO DESCRIPTION 500"x2" FB	CUSTOMER PART NUMBER 2221-S		PART DESCRIPTION 500"x2" FB			CERTIFICATION MILL TEST ASTM B221-13	

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Apr/04/2014	40.40	37.00	13.10	86.9, 87.1, 87.4	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Al	Other
A.11 2BWM606	0.61	0.18	0.2	0.03	0.87	0.07	0	0.01	0.01	0	0
											0.03

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

mf
14/06/04

David Natale

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221

THYSSENKRUPP MATERIALS NA

P.O./Ref 24375

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
50" X 6.00" X 144.0000"
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-880090-003

3 Jun 14
Pg 1/1



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST ASTM B221

BILL TO THYSSENKRUPP MATERIALS NA	CERT CODE: 1	DIE NUMBER S 4652	DATE OF SHIPMENT Mar/07/2014	EXTRUDEX ORDER NO. 166641 - 5	MANIFEST NO. 303761
SHIP TO THYSSENKRUPP MATERIALS NA	CUSTOMER PO PEC-256280	ALLOY 6061	TEMPER T6511	MADE IN CANADA	
SO DESCRIPTION 500"x6" FB	CUSTOMER PART NUMBER 4652-S	PART DESCRIPTION 500"x6" FB	SALESMAN FORBES DODWELL	CERTIFICATION MILL TEST ASTM B221-13	

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Mar/07/2014	44.60	41.10	12.50	89.6, 90.3, 90.0	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Sn	Al	Other
A.11 C7331501 6061	0.62	0.17	0.19	0.01	0.89	0.07	0	0.01	0.01	0	0	0.03

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

14/06/04

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061-T6511

.750" X 1.50" X 144.0000"

PART NO.

PO/Rel 24375

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-880090-004

3Jun14

Signed by: 

Pg 1/1

CAN ART

ALUMINUM EXTRUSION INC.

Material Test Report

Manifest: 277384

Ship To: ThyssenKrupp Materials NA

2821 Langstaff Road

Concord, ON L4K 5C6

Ticket:

5363184

Our Order: 404042 - 2

Cust P.O.: 257827

Die: ES05726

Part: 05726-000-144

Alloy Temper: 6061 T6511

Description: .750 x 1.500

Print Date: 5/6/14

only
14/06/04

Chemical Composition Range

6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

Mechanical Properties

Strength ksi

Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
600976	14040391A	A11	5/5/14	39.28	35.64	10.8

Applicable Specifications: ASTM B221-13

QQA200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:


Evan Eng, Quality Assurance Mgr.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061-T6511
1.250" x 2.00" x 144.0000"

PART NO.

PO/Ref:24375

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-880090-005

Certificate of Mill Test Results

3Jun14

Pg 1/1



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST ASTM B221

BILL TO THYSSENKRUPP MATERIALS, NA	CERT CODE: 1	DIE NUMBER S 22772	DATE OF SHIPMENT Feb/26/2014	EXTRUDEX ORDER NO. 166014 - 4	MANIFEST NO. 303226
SHIP TO THYSSENKRUPP MATERIALS, NA	CUSTOMER PO PEC-255745	ALLOY 6061	TEMPER T6511	MADE IN CANADA	
SO DESCRIPTION 1.25"x2" FB	CUSTOMER PART NUMBER 22772-S	PART DESCRIPTION 1.25"x2" FB	SALESMAN FORBES DODWELL	CERTIFICATION MILL TEST ASTM B221-13	

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Feb/25/2014	44.30	40.70	13.10	90.0,90.8,90.4	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 23627	0.57	0.199	0.197	0.064	0.82	0.048	0	0.01	0.013	0	0	0	0	0	0	0	0	0	0	Remainder
6061																				

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

mf
14/06/04

David Natale

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM SQUARE BAR 6061-T6511
2.00" X 144.0000"
PART NO.

PO/Ref 24375
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

Signed by: [Signature] BL PEC-880090-006 3Jun14
Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-258256-1		CUSTOMER PART NUMBER: B17/STK		PRODUCT DESCRIPTION: 2.000 SC SQ BAR	
KAISER ORDER NUMBER: 666399	LINE ITEM: 001	SHIP DATE: 05/13/2014	KAISER LOT NUMBER: Z00653026	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 2032.000 LB	QUANTITY: 36.000 PCS	B/L NUMBER: 608991	DIA/M/DIA/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00653026	0001	1	54.5	52.1	18.5	RE 95	N/A	N/A
Z00653026	0001	2	49.4	46.6	13.1	RE 95	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.60	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
103763	.74	.26	.28	.09	.93	.10	.02	.02	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97 (REAF 2012) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
inspected and tested and found in conformance with applicable specifications forming a part of the
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macrowski, Quality & Technology Manager

Aimee L. Macrowski

Plant Serial: 00135240
Kaiser Order Number: 666399
Line Item: C01



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24375**

Purchase Order Date 5/28/2014

PO Print Date 5/29/2014

Page Number 1 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RE OISEH

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B0.187X04.000	6061-T6 Bar .187 x 4.00	6/23/2014 Yes 6/23/2014		48.00 f	\$1.75	\$84.00
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$84.00
2	M6061T6B0.500X02.000	6061-T6 Bar .500 x 2.00	6/4/2014 Yes 6/4/2014		12.00 ✓ f	\$2.50	\$30.00
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$30.00

SP14-6-4

Note:

5/29/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24375

Purchase Order Date 5/28/2014

PO Print Date 5/29/2014

Page Number 2 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone

Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M6061T6B0.500X06.000	6061-T6 Bar .500 x 6.00	6/4/2014 Yes 6/4/2014	12.00 f	\$7.20	\$86.40
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$86.40

4	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	6/4/2014 Yes 6/4/2014	48.00 f	\$2.71	\$130.00
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$130.00

5	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	6/4/2014 Yes 6/4/2014	36.00 f	\$5.98	\$215.28
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

8014-6-4

Note:

5/29/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24375**

Purchase Order Date 5/28/2014

PO Print Date 5/29/2014

Page Number 3 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

6	M6061T6B2.000X02.000	6061-T6 Bar 2.00 x 2.00	6/4/2014 Yes 6/4/2014	36.00 f	✓ 8p14-6-y	\$9.38	\$337.68
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$215.28

Line Total: \$337.68

7	M6061T6S.080	6061-T6 .080 Sheet	6/4/2014 Yes 6/4/2014	288.00 sf		\$3.50	\$1,008.00
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MATERIAL: 6061-T6/T62 ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209

PLEASE SHIP TO:
TPI INDUSTRIES
148 goodfellow
Delson, Qc
J5B1V4

Line Total: \$1,008.00

Note:

5/29/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24375**

Purchase Order Date 5/28/2014

PO Print Date 5/29/2014

Page Number 4 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA – (Free Carrier)

8	71401-45	Procurement Quality Clauses	6/4/2014	1.00	\$0.00	\$0.00
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No

Procurement Quality Clauses

6/4/2014

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

9	60400-20	TRANSPORT FEE	6/4/2014	1.00	\$25.00	\$25.00
			Yes	Each		
			6/4/2014			

Line Total: \$25.00

PO Total: \$1,916.36

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 5/29/2014